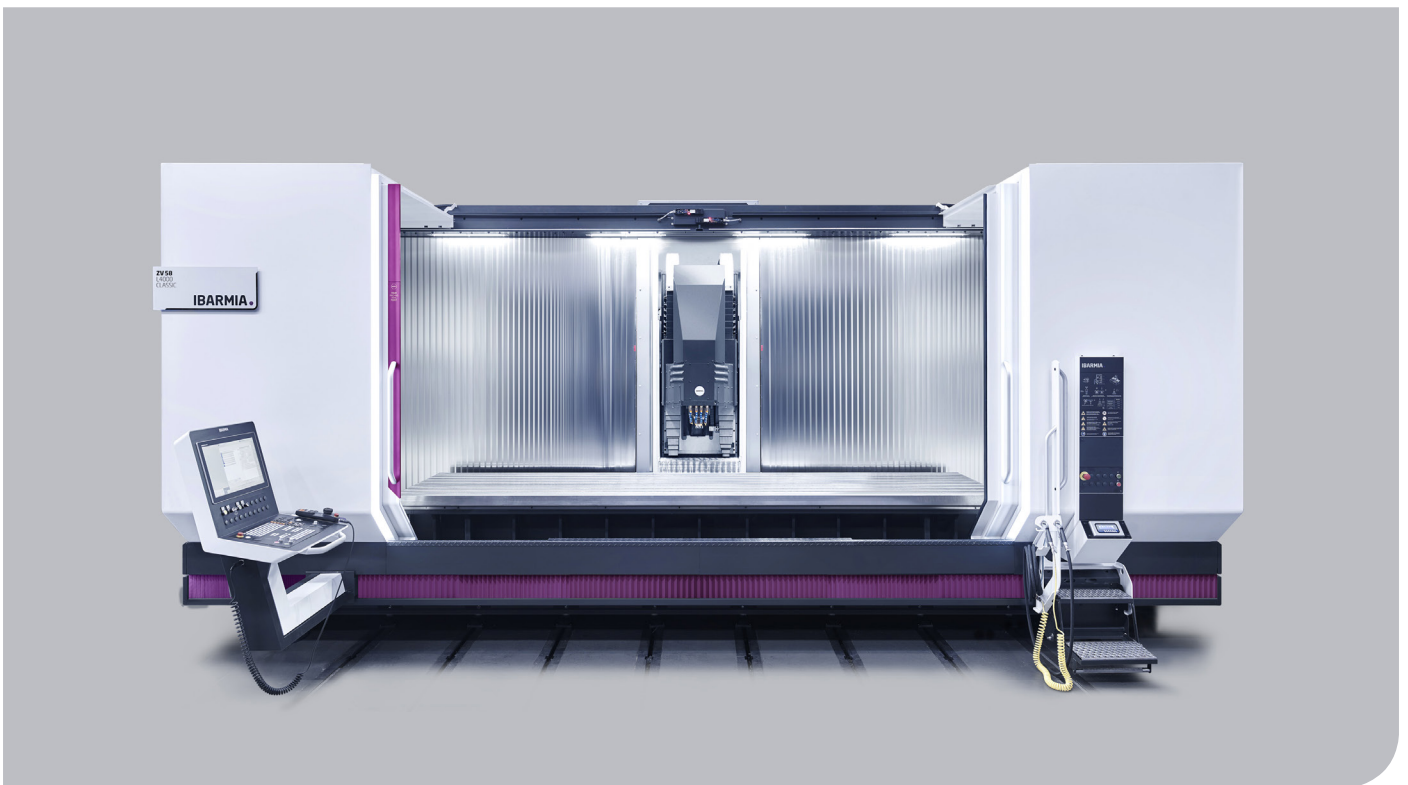


# IBARMIA.

## ZV CLASSIC

50 / 55 / 58

### TECHNICAL SPECIFICATIONS



#### ZV CLASSIC

Moving column centers for 3 axis milling operations or in combination with horizontal axis rotary tables, for works along the table or in pendulum cycle.  
Medium speed ranges for great material removals.



Z SERIES

**ZV CLASSIC****ZV 50****ZV 55****ZV 58****STROKES**

-X axis travel (length)	mm	1600 - 12000		
-X axis travel working in 2 areas (vertical)	mm	2x 360 (L1600) - 2x 2560 (L6000)		
-Y axis travel (cross)	mm	600	800	1000
-Z axis travel (vertical)	mm	800		
-Piece maximum width	mm	760	990	1160

**TABLE**

-Fixed table dimensions	mm	L1600-2200: X+400 mm; <L3000: X+600 mm & Y +50 mm		
-Maximum table load capacity	Kg/m <sup>2</sup>	2000		
-Number of "T" slots		5	7	
-"T" slots size	mm	18 H7		
-Distance between "T" slots	mm	125		
-Min. / Max. distance spindle nose / table	mm	200 - 1000		
-Table height	mm	1075		

**MAIN SPINDLE**

-Spindle taper		Standard: SK 50 - Option: BT 50 / HSK A-100		
-Maximum speed	rpm	Standard: 5000 - Option: 6000		
-Maximum power	kW	Standard: 30,5 - Option: 43		
-Maximum torque	Nm	Standard: 592 - Option: 821		

**CONTROLS**

-Available digital controls		Fanuc / Heidenhain / Siemens		
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**AVANCE**

-Feed thrust X 100% (S3 40%)	N	13.983 (17.850)	18.464 (27.058)	
-Feed thrust Y-Z 100% (S3 40%)	N	14.559 (18.450)		
-Rapid feed for positioning X-Y-Z	m/min	40		
-Maximum working feed X-Y-Z	m/min	20		

**ACCURACY VDI / DGQ3441**

-Positioning accuracy Tp X-Y-Z (1000 mm)	µm	10		
-Repeatability	µm	5		

**ZV CLASSIC****ZV 50****ZV 55****ZV 58****CAPACITIES**

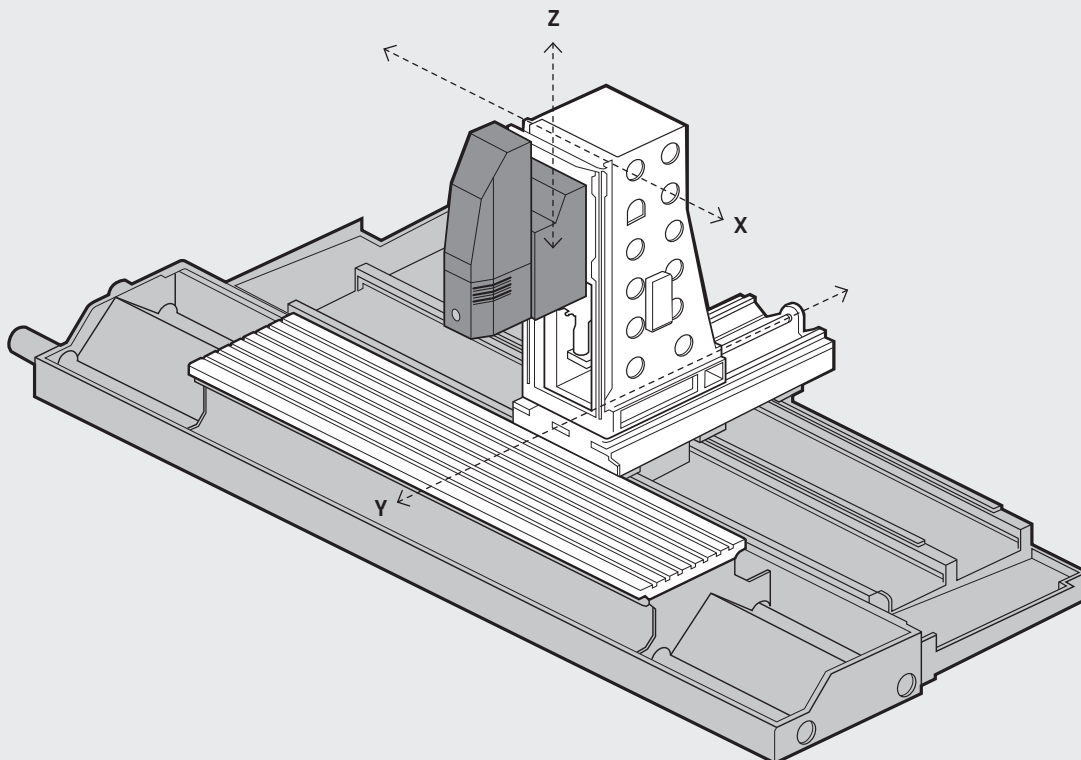
-Milling capacity in steel St 60	cm <sup>3</sup> /min	1000
-Drilling capacity in steel St 60	Ø mm	70
-Tapping de roscado en acero St 60	mm	M45

**TOOL MAGAZINE**

-Number of tools		30. Optional: 40, 60, 80 and more available on request.
-Maximum tool length	mm	400
-Maximum tool weight	Kg	20
-Maximum tool Ø with full magazine	mm	200 (100 with 60-80 ATC)
-Maximum tool Ø with free spaces	mm	175
-Tool changing time	s	12"
-Chip to chip time	s	14"

**GENERAL**

-Machine painted in 3 colours	RAL	White 9010, Ligth Grey 9006, Dark Grey 7021		
-Total power installed	kW	50		
-Power connection voltage	V	400 V / 50 Hz		
-Required compressed air pressure	bar	6		
-Machine length (L1600 / L6000)	mm	5850 (L1600) - 11650 (L6000)		
-Aproximate net weight (L1600 / L6000)	kg	12.300 / 21.000	14.500 / 25.000	15.500 / 32.000



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## INCLUDED ITEMS IN STANDARD CONFIGURATION

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- 3 axis model: longitudinal X, transversal Y, vertical Z.
- Direct measuring on linear axes X / Y / Z.
- Travelling on lineal guides and ball screws.
- Servomotors with braking system for the axes.
- Rack and pinion system on machines from 6000 mm long.
- Hydraulic counter weight for the head.
- Electrospindle thermal compensation.
- 30 tool ATC magazine.
- Air blast for tool cleaning.
- Totally encapsulated working area.
- Vertical covers on X axis (steel bellows).
- Illumination of working area.
- Double auger system for chip evacuation.
- Removable lateral pannels.
- Moving and rotary control panel (360°) along machine bed (except L1600).
- Touch screen 19".
- Chip Conveyor with integrated coolant tank.
- External coolant system around the spindle.
- Programmable central lubrication system.
- Climatised electrical cabinet.
- Machine levelling elements.
- Informative cartel in black methacrylate.
- SMART POINT machine data monitoring system.

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## OPTIONAL ITEMS

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- Coolant through spindle.
- NSM software and division wall of working areas.
- Transport cart for the division wall.
- ATC magazines up to 200 tools (fixed magazines, rack type...).
- Pick up stations integrated in the machine to hold special tools and angular heads.
- Special tool magazines up to 400 positions managed by arm robot.
- Tool measuring and touch systems.
- Special working table configurations: trunnion fixtures...
- Steam and mist aspiration system.
- Spray and air guns.
- "Comfort" pack: Sliding access stairway along the longitudinal travel with supports for air and water guns.
- "Illumination" pack: LED lights with acoustic signal indicating the state of the machine, integrated into the sides.
- 3 light tower with acoustic signal indicating the state of the machine.
- Camera settings and display mode.
- CNC control with touch screen up to 24".
- Advanced HMI.
- Portable electronic hand-wheel with support in the control panel.